

Work Order ID 68095

Wednesday, April 06, 2011 12:56:16 PM



PRELIMINARY ISSUE

Page 1

Item ID: D4323-10 Accept

Revision ID: PRELIM

Item Name: Ceiling, Outboard RH

Start Date: 4/6/2011 Start Qty: 1.00

Required Date: 4/13/2011 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:



Approvals: Process Plan: M Date: 11-04-11 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4323	<u>PA1</u> <u>AS</u> <u>AJD</u>								
100		0.00							
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg Dwg Rev: <u>PA1</u> Prog Rev: <u>PA1</u>								
	2-Deburr if necessary								①
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
QC	Memo	0.00							
Quality Control									

BIL-4-7

BIL-4-7

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Item ID: D4323-10

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Ceiling, Outboard RH

Start Date: 4/6/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/13/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00	- inspector to PAE Dug only Smorlog						
130 Packaging Packaging	Identify as per dwg & Stock Location: <u>PAE VC</u> Memo	0.00 0.00							
140 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

PD2570

RECALL

AUTH W
DATE 11/08/13

11/04/07

Picklist Print

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Work Order ID: 68095



Parent Item: D4323-10



Parent Item Name: Ceiling, Outboard RH

Start Date: 4/6/2011

Required Date: 4/13/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.03.02 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MKYD6185S.080-P3- 62015		Purchased	No			100	sf	690.1650	18.99	19.98947			



18-1-4-7

6185 KYDEX .080"

Location

Loc Qty

Loc Code

therm

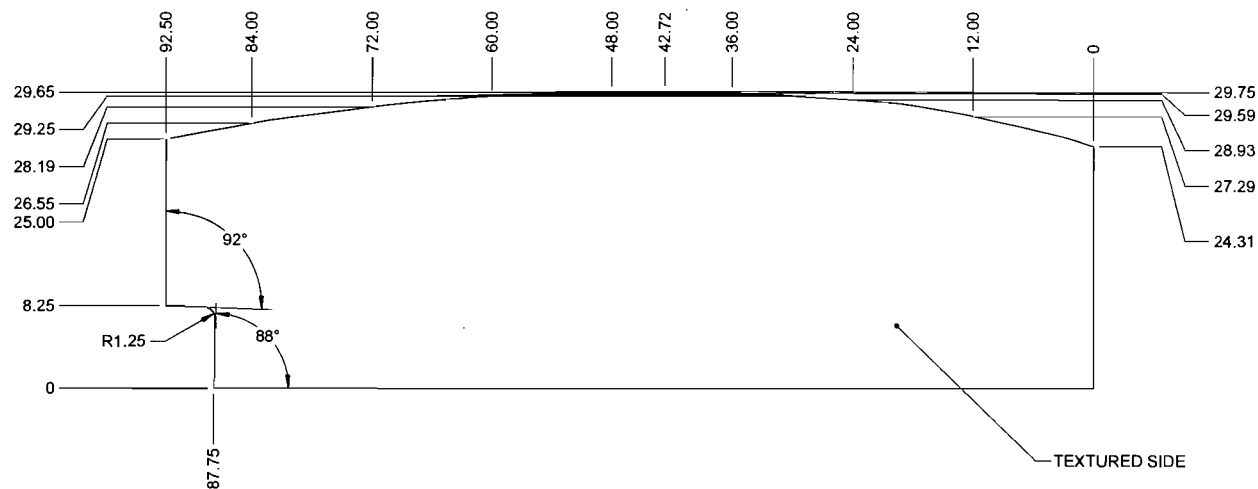
690.16495

116576

690.16495

116576

①



D4323-10 CEILING, OUTBOARD RH

**PRELIMINARY
ISSUE**

NOTES:

- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015
REF DART SPEC MKYD6185S.080-P3-62015
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 10.16 lbs

SHOP
RETURN
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 61095

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>JS</i>		
CHECKED	<i>JS</i>		
MFG. APPR.			DRAWING NO. REV. PA8
APPROVED			D4323 SHEET 7 OF 15
DE APPR.			TITLE SCALE
DATE	11.02.09		PANEL NTS
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PD 11-04-6

